



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2017.0228.006

DVS ZERT GmbH hereby certifies that the welding company

ELH Eisenbahnlaufwerke Halle GmbH
Queis
Hans-Dietrich-Genscher-Straße 34
06188 Landsberg
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, M, S

in the range indicated in the annex.

validity: 2026-06-01 until 2029-05-31

Düsseldorf, 2026-05-12
Place and date of issue

Lead auditor: Dipl.-Ing. GURSCHKE

Dipl.-Ing. LEHMANN
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
111	1.2	t = 3 - 20 mm D ≥ 150 mm	FW, BW
135	1.2/8	t = 3 - 10 mm	FW, BW
	1.2	t = 3 - 10 mm D ≥ 25 mm	BW
		t = 3 - 60 mm	FW, BW
	1.2/11	t = 12 - 40 mm	FW
	1.2/5	t = 22 - 32 mm	FW, BW, HY-joint
	1.2/8	t = 3 - 5 mm	FW
	1.2/X120Mn12	t = 3 - 7 mm	FW
138	1.3	t = 7.5 - 30 mm	BW
141	72/1.2, 72/X120Mn12	t = 3 - 7 mm	FW
	1.2	-	FW, BW, TIG-dressing

Area of Application:

- New build of railway vehicles and their components
 - bogies and underframes
- Maintenance welding of railway vehicles and their components
- Design of railway vehicles and their components
- Design for maintenance welding
- Purchase and supply of welded components
- Purchase and supply for maintenance welding

Responsible welding coordinator(s):

Thomas Schlenstedt, Level A (IWE) born: 1972

1st deputy(ies) of the responsible welding coordinator(s):

Mathias Heckl, Level A (IWT) born: 1977

Others deputies:

Ralf Lieberam, Level C (IWS) born: 1966
Siegfried Stefan, Level C (IWS) born: 1972

Remarks:

The welding coordinators Thomas Schlenstedt, Mathias Heckl are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/228/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.